

VISTACLAD APEX TECHNICAL DATA SHEET

VERSION E1.0 | 22/02/2023



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VistaClad Apex

VistaClad is available in beautiful Apex PVC composite technology. Backed by a 30-year warranty, Apex capped composite is an ideal cladding material. The dual colour finish of Apex provides the most natural look available in composite, which embodies the essence of timber in a range of nuanced shades to complement your overall project. Install this ultra-lightweight, low-maintenance cladding vertically or horizontally to suit your style.

Product name: VistaClad

Product use: Primarily used in cladding, façades, screens, and similar applications

Material: Apex

Material description: Co-extruded profiles with acrylic cap around a foamed mineral-polymer composite core

Document guide

Eva-Last strives to evaluate their products in depth and present the technical and safety information available in a manner that assists with the application thereof. If additional data or information is required, please do not hesitate to contact us at rad@eva-last.com.

In an attempt to simplify the information, similar data is loosely grouped into the categories summarised below. This document is ordered according to these categories and the applicable page number for the start of each section captured in the Table of Contents page above.

- Material composition
- Physical properties
- · Mechanical properties
- · Thermal properties
- Fire reaction properties
- · Weathering properties
- Surface properties

The material compositions section captures a summary of the product make-up from the Material Safety Data Sheet (MSDS). A link to the MSDS is provided for additional detail. Summaries of chemical compliance data available are also collected in this section.

The physical properties section provides a summary of available profiles and general material properties such as density, water absorption, etc. Additional profile information can be obtained from drawings in the appropriate **Appendix A**. Where possible, material properties that can be assigned to more specific categories are moved to the relevant section.

The mechanical properties section captures data related to the products reaction to various load conditions. The section is broadly assembled into the below categories. Additional profile and sectional information are captured by the drawings in the appropriate appendix.

- Material specific mechanical properties
- Profile specific mechanical properties
- Sectional properties

 $Product\ properties\ such\ as\ the\ expansion\ coefficient,\ thermal\ resistance,\ etc.\ are\ captured,\ where\ applicable,\ in\ the\ thermal\ properties\ section.$

Information regarding the products reaction to fire is captured in the fire reaction properties section.

 $Test\ data\ relating\ to\ the\ acoustic\ performance\ of\ the\ product\ is\ summarised\ in\ the\ acoustic\ properties\ section.$

Information on the products resistance to mold, termites, etc. is collected in the biodegradation properties section.

The surface properties section summarises information regarding the finish or texture of the product. Test data on aspects such as slip resistance (where applicable) is captured in this section.

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Where the products form part of a system and, as a result, utilise other components, an additional section to capture useful data regarding these components has been added to this document.

Where information is not yet available, the section has been omitted. In the cases where information can be substituted or supplemented with alternative data (based on similar compositions, etc.) an attempt to do so is made. Where this is the case, it is highlighted. Please make use of the data accordingly. For any additional information regarding this, please feel free to contact rad@eva-last.com.

Ensure the product and application thereof is suitable, rational, and compliant with any applicable regulations or standards. Wherever necessary, consult a suitably qualified professional. For information about the installation and use of the product, please see the applicable Installation Guide (IG). For additional material safety and handling information, please refer to the applicable MSDS. For any further information, please contact rad@eva-last.com.

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Material composition

The following table is a simplified material composition for the Apex material technology. For more information regarding the composition, safety, and handling of the material, please see the Apex MSDS. Please also refer to the safety section and the Safe Working Procedure (SWP) in the IG for additional information related to the safe use of these products. To confirm which substances are compatible, or incompatible, with the product, please refer to Appendix B.

Component	Substance	Mass (%)
0	Poly chloroethylene (PVC)	51%
Core	Calcium carbonate	30%
Сар	Acrylonitrile styrene acrylate copolymer (ASA)	10%
Additional additives	Other	9%

Material compliance

Apex has been assessed to determine whether it contains Substances of Very High Concern (SVHC) that may be classified as carcinogenic, mutagenic, or toxic to reproduction of humans or animals, or have a persistent, cumulative, or negative impact on the environment in accordance with European REACH (Registration, evaluation, and authorization of chemicals) regulations.

Compliance report	Result	Issue date	Compliance body	Information
				Of the 197 substances evaluated, non-have been detected. SVHC concentration
SVHC	Pass	2019-06	EU REACH	require detection levels of less than 0.05% of the whole product. See this link
				for the full list of substances.

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Physical properties

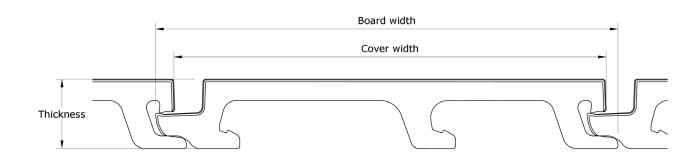
General material properties

Typical properties of the Apex material technology are captured below as an indication of the expected behaviour of the Apex material.

Properties	Results	Test method	Information
Density	650 to 750 kg/m²	ASTM D2395	
Moisture content	0.35%	ASTM D4442-15	Tested according to International Code Council, Evaluation Service (ICC-ES)
Water absorption (Mass)	1.12%	ASTM D7031-11-5.19	AC 174 requirements by an independent third-party laboratory. Results of the
Water absorption	0.00%	AOTM D1077 10	issued Code Compliance Research Report (CCRR) are captured here. Results
(Dimensional)	0.09%	ASTM D1037-12	assumed to be applicable to all profiles.

Profile properties

The following table is a summary of the currently available profiles, please see Appendix A for profile drawings.



Profile ID	Board width (mm)	Thickness (mm)	Mass (kg/m)	Cover width (mm)	Coverage (m/m²)	Coverage mass (kg/m²)	VistaClad trim compatibility
STTHM202	163.0	24.5	1.3	152.6	6.6	8.5	Yes
STTHM203	163.0	24.5	1.4	152.6	6.6	9.2	Yes
STTHM204	163.0	24.5	1.5	152.6	6.6	9.8	Yes
STTHM205	86.0	34.5	0.9	76.3	13.1	11.8	No

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Mechanical properties

Material specific mechanical properties

All information within this table is currently based on internal laboratory results of Apex.

Properties	Result	Test method	Information
Abrasion resistance	116 mg (1 000 cycles)	ASTM D4060	To estimate the wear resistance of the Apex cap, the product was subjected to abrasive wheels carrying 1kg loads at 60 rotations a minute for 1 000 cycles.
Hardness Shore D 82 Shore D		Shore D	A standardised test to determine the depth of penetration of a specific indenter. Results greater than 60 fall under the category "extra hard".
Modulus of Elasticity (MOE)	1756 to 2 068 MPa	GB/T 17657	As the MOE can be considered as a material property, the information has been provided as a summary of the flexural performance tests below. The MOE can be dependent on the profile and/or span.

Profile flexural performance testing

Flexural properties of polymer composites can be influenced by the profile geometry and/or span. Typical properties of the Apex material technology are captured below based on internal test results as an indication of the expected behaviour of the products.

Profile	Span (mm)	Ultimate Load (kN)	Flexural strength MOR (MPa)	Flexural stiffness MOE (MPa)	Test method	Information
STTHM202, 24.5 x 160 mm		2.7	30.3	1566		
STTHM203, 24.5 x 160 mm		3.0	30.8	1594		
STTHM204, 24.5 x 160 mm	400	2.9	31.5	1576		
STTHM205, 34.5 x 160 mm		3.8	33.2	1609	OD (T. 15055	Internal reports summarising flexural performance of individual profiles
STTHM202, 24.5 x 160 mm		1.7	26.9	1769	GB/T 17657	at different spans. Further testing is
STTHM203, 24.5 x 160 mm	-	1.7	26.8	2 068		underway.
STTHM204, 24.5 x 160 mm	⁻ 550	2.0	30.9	1980	-	
STTHM205, 34.5 x 160 mm	_	3.0	36.9	1 756	-	

Impact of weathering (material factor estimate)

Material properties can vary as a result of long-term weathering. To estimate this impact on the material's flexural properties, the product is subjected to various weathering effects and the performance with and without weathering is compared. The overall end-use adjustment factor is selected based on the weathering effect that has the most impact on the material.

Properties	Flexural strength	Flexural stiffness	Adjustment factor	Test method	Information
High temperature effect	18 %	24 %	0.76		
Low temperature effect	-26 %	-14%	1.00	- AOTM D7070 17	To confirm compliance with ICC-ES AC 174, Apex decking profiles were
Moisture effect	-3 %	4 %	0.96	ASTM D7032 - 17, - ASTM D2565,	evaluated by an independent third-
UV resistance	-6 %	1%	1.00	and	party laboratory. The profiles were
Freeze-thaw resistance	1%	13 %	0.97	ASTM D790.	tested at a span of 12 in or 304.8 mm. The results of the issued CCRR can be
Overall end-use adjustment factor			0.76		found here.

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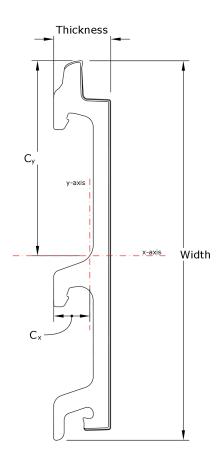


Flexural tests were conducted to failure at the specified span per ASTM D7032 per the bellow table. The average changes in properties between the control specimen and tested specimens were calculated as a percentage.

Property test	Conditions	Duration N/a		
Temperature effect	-29 to 52 °C (±2°C)			
Moisture effect	At moisture conditions expected in service.	24 Hour		
Ultraviolet resistance	Per ASTM G151, Specimens are exposed to repetitive cycles of light and moisture.	2 000 Hours of exposure in accordance with cycles in accordance with ASTM G151		
Freeze-thaw resistance	Profile specimens are Submerged under weights for 24 hours, then frozen at -29°C for 24 hour, then thawed at ambient temperatures for 24 hours.	3 cycles at 72 Hours per cycle.		

Sectional properties

The following table provides a sectional property summary of the currently available VistaClad Apex profiles. Please see **Appendix A** for profile drawings and further information.



Profile ID	Width (mm)	Thickness (mm)	Area (mm²)	l _x (mm ⁴)	l _y (mm ⁴)	C _x (mm)	C _y (mm)	S _x (mm³)	S _y (mm³)
STTHM202	163	24.5	1 814	4 242 587	94 586	15.5	84.1	50 459	6 098
STTHM203	163	24.5	1925	4 297 595	93 467	15.1	82.8	51 895	6 190
STTHM204	163	24.5	2 021	4 401 140	91 584	14.8	84.4	52 172	6 209
STTHM205	86	34.5	1256	825 304	151 733	19.7	47.5	17 359	7 683

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Thermal properties

Typical properties of the Apex material technology are captured below as an indication of the expected behaviour of the Apex products.

Properties	Results	Test method	Information
Coefficient of thermal expansion (CTE)	46.2 x 10 ⁻⁶ mm/mm.°C	ASTM D696-16	An expansion coefficient was determined for temperatures ranging between -30°C and 30°C. The results of the issued
			CCRR can be found here.

Fire reaction properties

Typical fire reaction properties of Apex and Apex fire-resistant (FR) material technologies are captured below.

Apex fire reaction properties

Standard	Properties	Res	ult	Requirement	Test Method	Information	
	Fire growth rate (FIGRA) threshold 0.4MJ	3 098 W/s		Less than 750 W/s		The Apex (normal) material was tested by an independent	
	Total heat release (THR) at 600 s	67 MJ			EN 13823	third-party laboratory in a typical cladding application.	
EN 13501	Smoke growth rate (SMOGRA)	440 m ² /s ²	No class reported	Less than 180 m ² /s ²		The STTHM202 and STTHM203 cladding profiles were both	
	Total smoke production (TSP) at 600 s	1322 m²		Less than 200 m ²		tested. The report can be found here.	
	Droplets	Yes		No			
ICC-ES AC	Flame spread index (FSI)	35	No class	Less than 200	ASTM E84	Apex (normal) deck profiles were tested as part of ICC-ES AC 174. The orientation of this	
	Smoke development index (SDI)	1300	reported	test is more suited Less than 450 applications. The r		test is more suited for cladding applications. The results of the issued CCRR can be found here.	
	Heat release rate	~148 kW/m²		25 kW/m²		Cladding specific test results	
Wildland Urban interface (WUI)	Absence of flaming or glowing combustion	Pass	N/e	No flaming for 40 minutes	CA SFM 12-7A-4A (Decking application)	according to this standard are not currently available. These	
	Absence of falling particles	Pass	N/a	No observed particles		results are for Apex (normal) deck profiles. The report can be found here.	

Apex FR fire reaction properties

Standard	Properties	Resul	t	Requirement	Test Method	Information	
	Fire growth rate (FIGRA) threshold 0.4MJ	68.7 W/s		Less than 750 W/s		The Apex FR material was tested	
	Total heat release (THR) at 600 s	1.2 MJ	_			by an independent third-party	
EN 13501	Smoke growth rate (SMOGRA)	$37.6 \text{ m}^2/\text{s}^2$	Bs_4d_0	Less than 180 m²/s²	EN 13823	laboratory with a cladding profile	
		704 5 2	-			in a typical cladding application.	
	Total smoke production (TSP) at 600 s	301.5 m ²		Less than 200 m ²		The report can be found here .	
	Droplets	Yes		No			

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Weathering

Most materials are susceptible to weathering. The environment, and factors such as Ultraviolet (UV) light exposure, oxidation and contact with organisms (termites, mold, etc.), to which the materials are exposed will influence the rate of deterioration. The impact of weathering on the flexural performance (material factor estimate) of the products is captured in the Mechanical properties section above.

Colour fade

Weathering over time can result in a colour change of the material. $\Delta \mathbf{E}$ is a common form of measurement for colour fade. The $\Delta \mathbf{E}$ denotes the colour difference between an original sample and a tested sample after different levels of exposure to UV light (and potentially other weathering effects). $\Delta \mathbf{E}$ is measured on a scale of 1 to 100 and attempts to provide a simple metric of how the human eye perceives colour change. Both 'light' and 'dark' colours are tested to provide an indication of the range of performance of the product.

Standard	Colour Reference	ΔΕ	Grey scale	Test method	Information
ICC-ES AC 174	Arctic birch (CG005)	1.3	4	ASTM G155-13 4 000 Hours	Change perceptible through close observation. As part of ICC-ES AC 174 requirements. The results of the issued CCRR can be found here.
	Brazilian teak (CB010)	1.1 an teak (CB010) Not detern		ASTM G154-7	Change perceptible through close observation.
	Himalayan Cedar (CL014)	1.72	Not determined	3 000 Hours	Change perceptible through close observation.
	Hawaiian Walnut (CB013)	2.26	Not determined	-	Change perceptible at a glance.

Biodegradation

Materials exposed to organisms such as termites or mould can degrade as a result.

Decay resistance

Mold resistance tests are not required for products without significant cellulose materials within the composition.

Termite resistance

Termite resistance tests are not required for products without significant cellulose materials within the composition.

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System components

The following section provides a brief overview of the system components and ancillary items with which the Apex cladding profiles interact. Please see **Appendix B** for drawings.

Cladding clip strips

Material specific properties

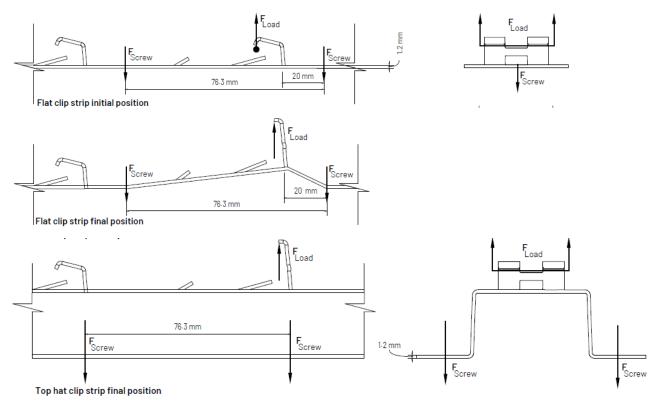
Typical mechanical properties for ISQ 230 (AMSA) from online sources.

Properties	Value	Notes
Typical yield strength	230 MPa	Typical for ISQ 230 (SANS 4998 Gr220,
	200111 u	_ ASTM A653 Gr230 CS type A, EN
Ultimate tensile strength	270 to 500 MPa	10346 DX 51D, JIS G3302 SGCC)
Modulus of Elasticity	200 GPa	
Bulk Modulus	160 GPa	
Poisson Ratio	0.29	
Shear modulus	80 (GPa)	

Profile specific strength properties

The individual 'supports' of the clip strip that hold the boards in once installed were tested to provide an indication of a yielding point under a negative load. These springs were loaded (F_{load} in schematics below) individually with a custom-made jig that would result in the maximum moment being generated (attempting to replicate a worst-case scenario). The strips were supported with fasteners (F_{screw} in schematics below) into a secure substructure using the holes provided in the strips: two through the front face of the flat strip either side of the point of application of the tensile load and four through the bottom flanges of the top hat.

The yield load captured below is an indication of the load at which a single clip deforms to an extent that would allow the respective part of the board profile to escape the clip. This load provides an indication of the maximum load that a single clip strip interaction can support. It is suggested that this would be



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conservative when considering the interaction of multiple clip strips and boards together. In this scenario, it is expected that a larger load would be required to create enough deformation that would facilitate the release of a board or part thereof. These assessments assumes adequate interaction between the board and clip strip, and appropriate fixing of the clip strip to the substructure/substrate. Note that the tests conducted on the flat strips resulted in localized separation (see final flat clip strip schematic above) of the clip strip from the support structure during loading (a potential explanation of the differences in results below). This highlights the need for appropriate fixing frequency between this part and the substructure/substrate (in addition to fastener withdrawal limitations).

Item	Min. yield load (N)	Average yield load (N)	Test method	Information
Flat strip	431	595		Simple tensile tests were conducted by an independent third-party
Channel	374	429	N/A	laboratory. Five samples of the flat strip and five samples of top hat
				strip were tested. The performance of the top hat strip is assumed to
Top hat	374	429		be indicative of that of the channel strip.

Weathering (Corrosion information)

Part	Specification	Thickness	Notes
Steel substrate	ISQ 230	1.2 mm	All clip strip types are 1.2 mm thick.
Galvanisation	Z275	19 µm	Supplier information.
Powder coating	Ferro VEDOC VP Polyester (matt black)	60 to 80 µm	Supplier information.

Profile properties

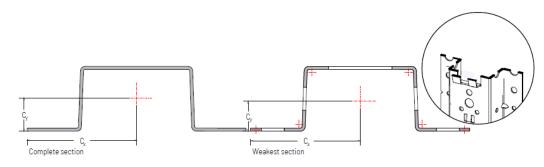
ltem	Description	Material	Width (mm)	Gauge (mm)	Depth (mm)	Ventilation gap (mm)	Length (mm)	Mass (kg/part)
Flat strip			40	1.2	12	1.2	1831	0.7
		Galvanised steel	45	1.2	34		1831	1.5
Channel		ISQ 230 (Z275) Powder coated				>23.5	2745	2.2
Ton bot	Top hat	_	86	1.0	36	25.4	1831	2.2
TOP Hat			ÖÖ	1.2	30	20.4	2745	3.2

Sectional properties

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Section properties provided are based on profile shapes and do not include gaps and holes within the final part.



Item	Width (mm)	Thickness (mm)	Area (mm²)	l _x (mm ⁴)	l _y (mm ⁴)	C _x (mm)	C _y (mm)	S _x (mm³)	S _y (mm³)
Flat strip	- /0	1.0	48	6	6 400	20.0	0.6	10	320
Flat strip adjustment	- 40	1.2	18	2.2	4 889	20.0	0.6	3.7	244
Channel		1.0 -	105	5 820	33 006	22.7	16.9	345	1 455
Channel adjustment	45	1.2	54	3 775	21 334	22.7	16.0	235	950
Top hat	- 00	1.0	156	17 166	87 585	42.7	12.8	1338	2 050
Top hat adjustment	86	1.2	83	9 446	50 452	42.7	11.8	802	1180

Fasteners

The following table provides a quick reference list of typical fasteners that may be used for various substrates. This information has been collected from several manufacturers for convenience and is presented herein to provide indicative performance. Please refer to applicable manufacturers for further information and/or confirmation of the suitability of the application. Appropriate fasteners must be utilised. Particular attention should be paid to substructure/substrate and environmental conditions (particularly with respect to corrosion) of the site. All applications should adhere to applicable standards. All timber and metal profiles should be treated and/or coated appropriately. Regular proactive maintenance is advised where possible.

Application	Fastener type	Material	Size (mm)	Tensile (kN)	Ultimate Shear (kN)	Withdrawal resistance (kN)	Edge distance	Minimum spacing	Minimum substructure material specification	
	Wafer head	C1022	M5.5 x 45						Pine - F7 rated at 36 mm	
Timber	Tek screw	case hardened	M5.5 x 50	13.9	13.9 8.4		Ø x 5 = 28 mm	Ø x 5 = 28 mm	embedment	
	\\\		MEE 00			2.2			Steel - 1.2 mm thick	
0	Wafer head	C1022	M5.5 x 22	15.7	15.3 8.8		- G 0 10	Ø x 2 = 12 mm	Steel - 1.5 mm thick	
Steel	T-1	case hardened	ME E 0E	15.3			Ø x 2 = 12 mm		Steel - 1.9 mm thick	
	Tek screw		M5.5 x 25						Steel - 2.4 mm thick	
	Hilti HPS- 16 PE sleeved anchor*	Carbon steel, galvanised	M 6.0 x 40	0.25	0.35	Not available	30 mm	30 mm	Devoid of cracks and similar. Typical embedment depth of 30 to 40 mm Confirm adequate strength. Refer to Hilti TDS.	
Masonry	Hilti HUS3-P Concrete screw*	Carbon steel, galvanised	M5.0 x 40	2.8	3.9	Not available	35 mm	35 mm	Devoid of cracks and similar. Typical embedment depth of 40 mm. Confirm adequate strength. Refer to Hilti TDS.	

Typical Fastener specifications and coating

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Screw corrosion classification

 $The following table \ provides \ a \ summary \ of \ materials \ and \ coatings \ typical \ fasteners \ used \ by \ Eva-last.$

Material Details

Fastener category	Size	Material	Coating Type	Coating Thickness
Carbon clip screws	M4.2	_		
Carbon deck screws	M5.0	C1022	M: F00 (£ +)	20 μm
Carbon Frame screws	M6.0		Magni 599 (full coat)	
Carbon trim screws	M5.5	10B21		20 µm
	M5.5		Class 3	25 µm
Tek screw	M5.5	C1022	Class 4	50 μm
	M5.5	_	Zinc Plated	8 µm
Stainless clip screw	M4.2	SS316	Magni 599 (full coat)	20 µm
Stainless deck screw	M5.0		Enamel head	NI/
Stainless trim screw	M5.5		coating	N/a

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Nylon adaptors

Profile properties

The following list of adaptors is designed for use with the cladding clip strip and trim listed below. See the IG for further details.

Item	Description	Material	Associated trim	Width (mm)	Height (mm)	Length (mm)	Mass (g)
Top and bottom adaptor		Glass fibre reinforced nylon composite		50	70	23	9
Side adaptor	***************************************	Glass fibre reinforced nylon composite			95	23	15
Internal corner adaptor	Î	Glass fibre reinforced nylon composite	Internal corner trim profile	54	54	40	10
External corner adaptor		Glass fibre reinforced nylon composite	External corner trim profile	71	71	40	8

Aluminum trim

Profile properties

The following list of trim profiles is designed to be compatible with the respective adaptors listed above. See the IG for further details.

Item	Description	Material	Associated adaptor	Width (mm)	Height (mm)	Mass (kg/m)
Universal trim profile		Aluminium 6063- T5, powder coated	Top and bottom adaptor and Side adaptor	25	50	0.37
T trim profile		Aluminium 6063- T5, powder coated	Side adaptor	25	40	0.26
U trim profile		Aluminium 6063- T5, powder coated	Side adaptor and Top and bottom adaptor	13	21	0.17
Internal corner trim profile		Aluminium 6063- T5, powder coated	Internal corner adaptor	51	59	0.50
External corner trim profile	1	Aluminium 6063- T5, powder coated	External corner adaptor	51	51	0.51

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Weathering (Corrosion information)

Part	Specification	Thickness	Notes
Aluminium substrate	6063-T5	0.9 mm	Thinnest part of various trim parts.
Powder coating	Polyester (multiple colour options)	60 to 80 µm	Supplier information.

Board sealant volume requirements

A summary of suggested sealant volumes per application is provided below for convenience. The volume of sealant per board face is in reference to a suggested bead to be placed on the underside of the trim before inserting the trim into the adaptors. The volume of sealant at the groove refers to the cavity created beneath the trim at the tongue and groove joint between two consecutive boards and/or at the groove(s) within the board profile. Refer to the IG for further information.

Profile	Quantity of grooves	Volume of sealant to seal the board face (ml)	Volume of sealant to fill grooves. (ml)	Total Volume of sealant per board (ml)	Total volume of sealant per meter of trim (ml/m)	Information
STTHM202	1		1.2	4.0	26.2	The volume required between trim and
STTHM203	2	2.8	2.4	5.2	34.0	boards are based off a 5 mm diameter bead assumption. See Appendix A for groove
STTHM204	3		3.6	6.4	42.0	sizes.
STTHM205	1	1.3	7	3.5	46.4	All volumes are estimations and do not include shrinkage.

Potential liquid sealants to consider (application dependent):

Soudal Silirub Colour
Loctite PL Heavy Duty Sealant
Loctite 100% Silicone
Loctite PL Roof and Flashing Sealant
Alcolin Alco Flex Neutral Silicone

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System properties

The VistaClad system consists of the board profiles, clip strips and trim system installed on some form of substructure. The results captured below are based off of internal tests and/or finite element analyses (FEA). The internal tests are conducted using a pressurised 3.0 m by 3.6 m test chamber. The chamber allows for varying positive pressures to be applied and for water to be sprayed at differing rates. These results are believed to be indicative and are presented to provide a gauge of performance of an installed system until independent test data is available.

System strength

Test 1: Evaluation of system strength in STTHM202 in a flat wall test.

An installed system of the STTHM202 profile with supports (substructure and clip strips) at 600 mm spans was tested under positive pressures in excess of 3 kPa, the results of which showed no significant yielding of any of the system elements. Internal FEAs supported this result. The internal test rig is not yet capable of generating meaningful negative test pressures, as a result internal FEAs were used to supplement this scenario. Simulations at negative pressures of 1 kPa indicated no significant yielding of any of the system elements. Typical simulation assumptions were made between interactions of components, fixtures to substrate, material homogeneity, and load application.

Test 2: Evaluation of system strength in STTHM203 and STTHM204 in a E2-VM1 test.

A test sample was created per E2-VM1 requirements consisting of a majority of STTHM204 and approximately 5% of STTHM203 profiles and were used for E2-VM1 testing rig per the water ingress testing below. Per the previous tests supports (Substructure and clip strips) at 600 mm spans was tested under positive pressure more than 50 Pa, the results of which showed no significant yielding of any of the system elements.

Water ingress

The water ingress assessment of the system attempted to follow the evaluation of E2-VM1 Verification Method employed by the New Zealand Building Regulations and Australian National Construction Code. Additional test detail is provided in NZS 4284 (Testing of building façades).

Test 1: Evaluation of STTHM202 in a flat wall test.

The Wet wall test method (Section 1.4.5) was utilised on a system with the STTHM202 profile installed at 600 mm spans. The requirement to pass this assessment is for no splashing to occur up to a pressure of 50 Pa for certain periods of time. Initial water ingress was recorded at approximately 125 Pa and water ingress that would be considered (internal assessment) a test failure at approximately 150 Pa.

Test 2: Evaluation of STTHM203 and STTHM204 in a E2-VM1 test.

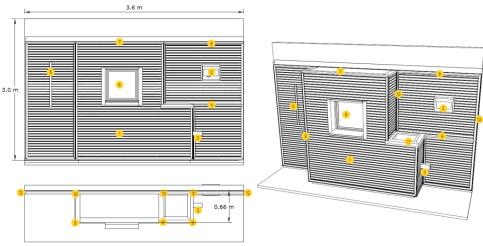
According to the wet wall test method described above, STTHM203 and STTHM204 profiles were installed at 600 mm spans, meeting identical requirements. The internal simulation for testing followed the established E2-VM1 test methods per the diagram below. To pass this assessment, it was necessary to ensure that no splashing occurred up to a pressure of 50 Pa for specified time periods.

Test 3: Evaluation of full system with STTHM203 and STTHM204 in a E2-VM1 test.

The assessment process included conducting individual evaluations of each component within the complete assembly during testing. The lowest performing pressure result within each component of the assembly was recorded. For an overview, please refer to the table below, which summarizes the performance of each specific assembly. Details regarding any additional flashing parts utilized can be found in **Appendix A**. The primary sealant employed was Alcolin Alco Flex Neutral Silicone, along with standard flashing tape. For further information, please consult the Installation Guide (IG) for relevant assembly details.

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Summary of E2-VM1 Internal test results (Pressure range up to 100 Pa)

	Assembly	Static water ingress	Result at 50 Pa	Maximum pressure achieved before leak to wet wall	Observed impact on parts at pressure spike greater than 2 770 Pa
1.	Apex STTHM202	Pass - Not part of test	N/a	Same tongue and groove as STTHM203 and 204.	
	Apex STTHM203	Pass	Pass	> 100*	
	Apex STTHM204	Pass	Pass	> 100*	Single leak found between profile joints
	Joint between STTHM203 and 204	Not part of test	N/a	> 100*	
	Apex STTHM205	Pass	N/a	Same tongue and groove as STTHM202,203 and 204.	
2	Electric box	Pass	Pass	> 100*	Leaked through fastener hole inside the electric box
3	Gutter Penetration	Pass	Pass	> 100*	
4	Horizontal joint (Second story joint)	Pass	Pass	> 100*	
5	Vertical joint (Butt joint)	Pass	Pass	80	
6	Window	Pass	Pass	100	Leak started at one corner. Causing problems throughou remaining testing.
7	Flat roof	Pass	Pass	>100*	Composite profile above window spanned 1 000mm. Collapsed inward opening joint between board and trim
8	Perpendicular roof join	Pass	Pass	> 100*	
9	External corner	Pass	Pass	> 100*	Isolated leak that did not hit wet wall. Pressure caused silicon seals to break.
10	Internal corner	Pass	Pass	> 100*	Isolated leak that did not hit wet wall. Pressure caused silicon seals to break.
11	Parapet	Pass	Pass	86	
12	Edges	Pass	Pass	> 100*	

^{*}Did not leak to wet wall

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Appendix AProfiles details

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Profile properties	
Product code	STTHM202
Sectional area (mm²)	1 814
Approximate mass (kg/m)	1.4



Sectional properties	
I _x (mm ⁴)	4 242 587
l _y (mm ⁴)	94 586
C _x (mm)	15.5
C _y (mm)	84.1
S _x (mm ³)	50 460
S _y (mm ³)	6 099
Drawing title	

Profile properties - STTHM202

2022-09-25 - VistaClad profiles

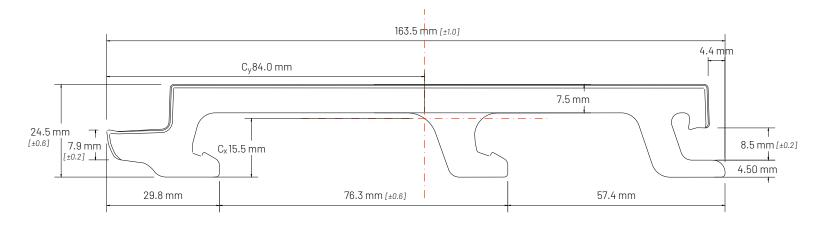


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Unless otherwise specified all dimensions are in millimeters.

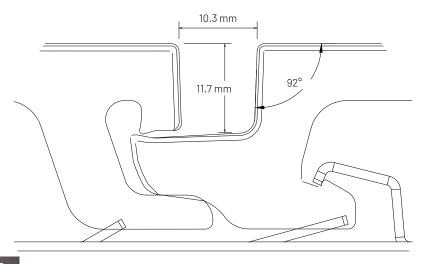
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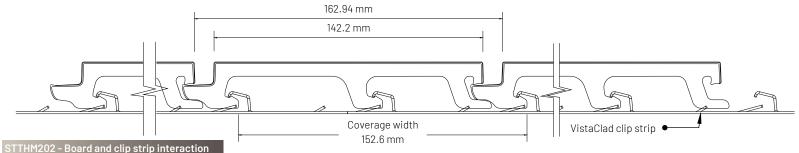
STTHM202 - Profile

Scale 1:1



STTHM202 - Tongue and groove interaction

Scale 2:1



Scale 1:2

Profile properties	
Product code	STTHM203
Sectional area (mm²)	1925.2
Approximate mass (kg/m)	1.4



Sectional properties	
l _x (mm ⁴)	4 297 594
l _y (mm ⁴)	93 468
C _x (mm)	15.1
C _y (mm)	82.8
S _x (mm ³)	51 895
S _y (mm³)	6 190

Drawing title

Profile properties - STTHM203

File name

2022-09-25 - VistaClad profiles

File details

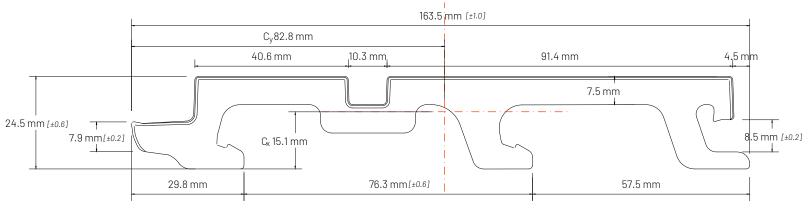


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Scale	NTS

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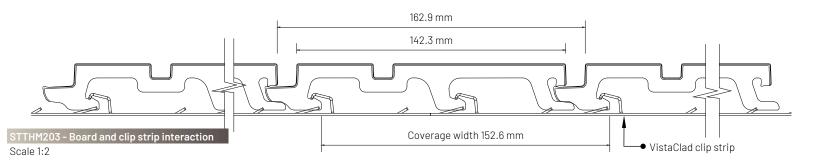




STTHM203- Profile
Scale 1:1

STTHM203 - Tongue and groove interaction

Scale 2:1



Profile properties	
Product code	STTHM204
Sectional area (mm²)	2021
Approximate mass (kg/m)	1.5



Sectional properties	
l _x (mm ⁴)	4 401 139
l _y (mm ⁴)	91 584
C _x (mm)	14.8
C _y (mm)	84.1
S _x (mm³)	52 172
S _y (mm³)	6 209

Profile properties - STTHM204

File name

2022-09-25 - VistaClad profiles

File details

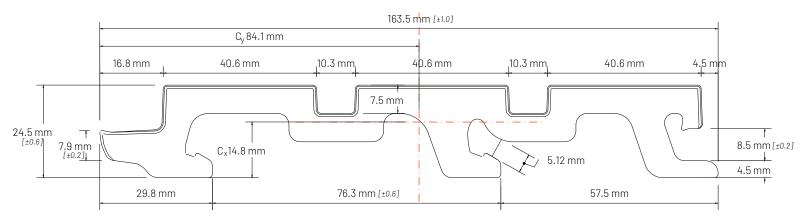


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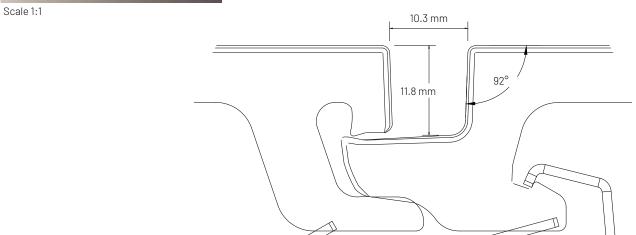
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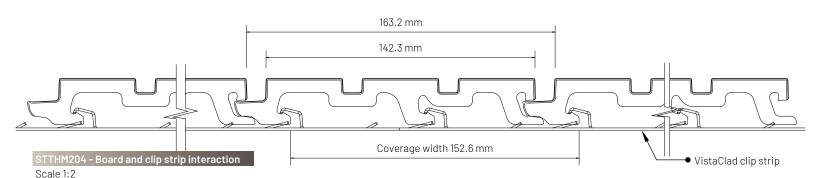


STTHM204 - Profile



STTHM204 - Tongue and groove interaction

Scale 2:1



Profile properties	
Product code	STTHM205
Sectional area (mm²)	1256
Approximate mass (kg/m)	0.9



Sectional properties	
l _x (mm ⁴)	825 304
l _y (mm ⁴)	151 733
C _x (mm)	19.7
C _y (mm)	47.5
S _x (mm ³)	17 360
S _y (mm³)	7 684
Drawing title	

Profile properties - STTHM205

File name

2022-09-25 - VistaClad profiles

File details

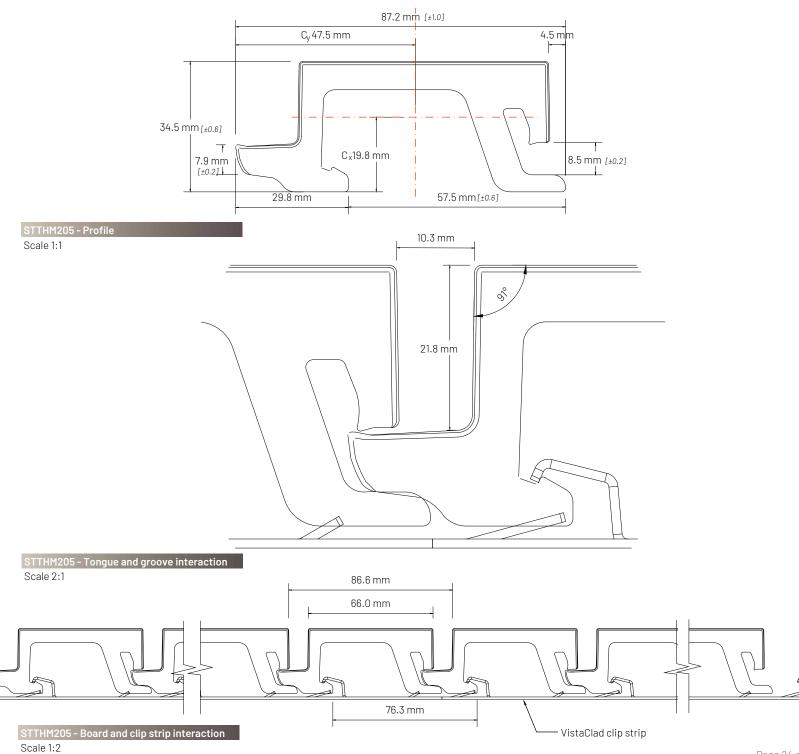


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Appendix BSystem component

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Profile properties		
Product code	Flat strip	
Sectional area (mm²)		48
Approximate mass (kg/m)		±0.4



Sectional	properties			-
/,	Section A	6	Section B	2.2
l _y (mm ⁴)	6	3 400		4 889
C _x (mm)		0.6		0.6
C _y (mm)		20		20
S _x (mm ³)		10		10
S _y (mm ³)		320		244

Cladding clip strip - Flat strip

File name

Drawing title

TDS - 2023-03-03 - Cladding

File details

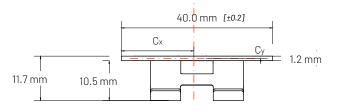


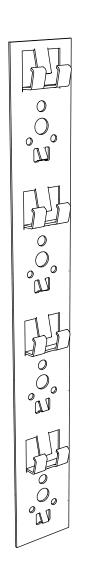
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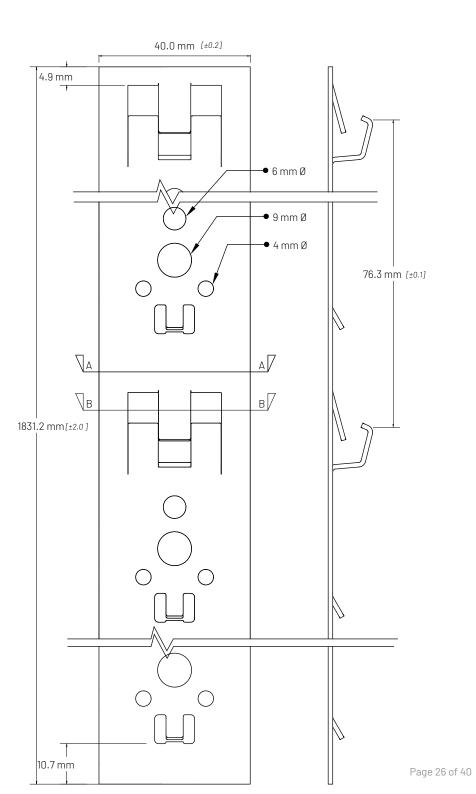
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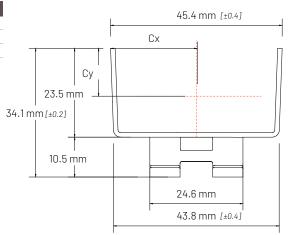






Profile properties		
Product code	Channel	
Sectional area (mm²)		105
Approximate mass (kg/m)		±0.8





	properties		
$I_x(mm^4)$	Section A	5 820	Section B 3775
$l_y(mm^4)$		33 006	21 334
$C_x(mm)$		22.7	22.7
C _y (mm)		16.9	16.0
$S_x(mm^3)$		345	235
S _y (mm³)		1 455	950

Drawing title

Cladding clip strip - Channel

File name

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File details

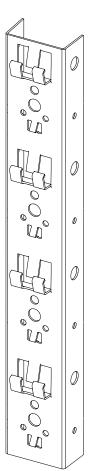


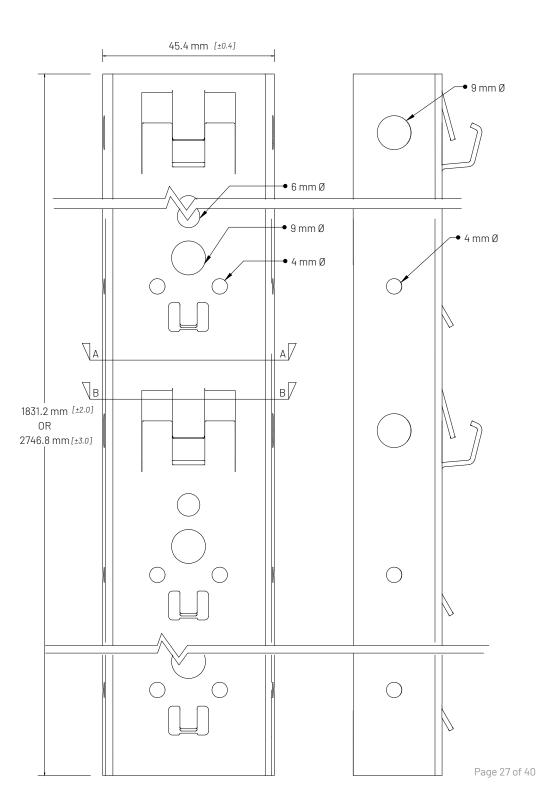
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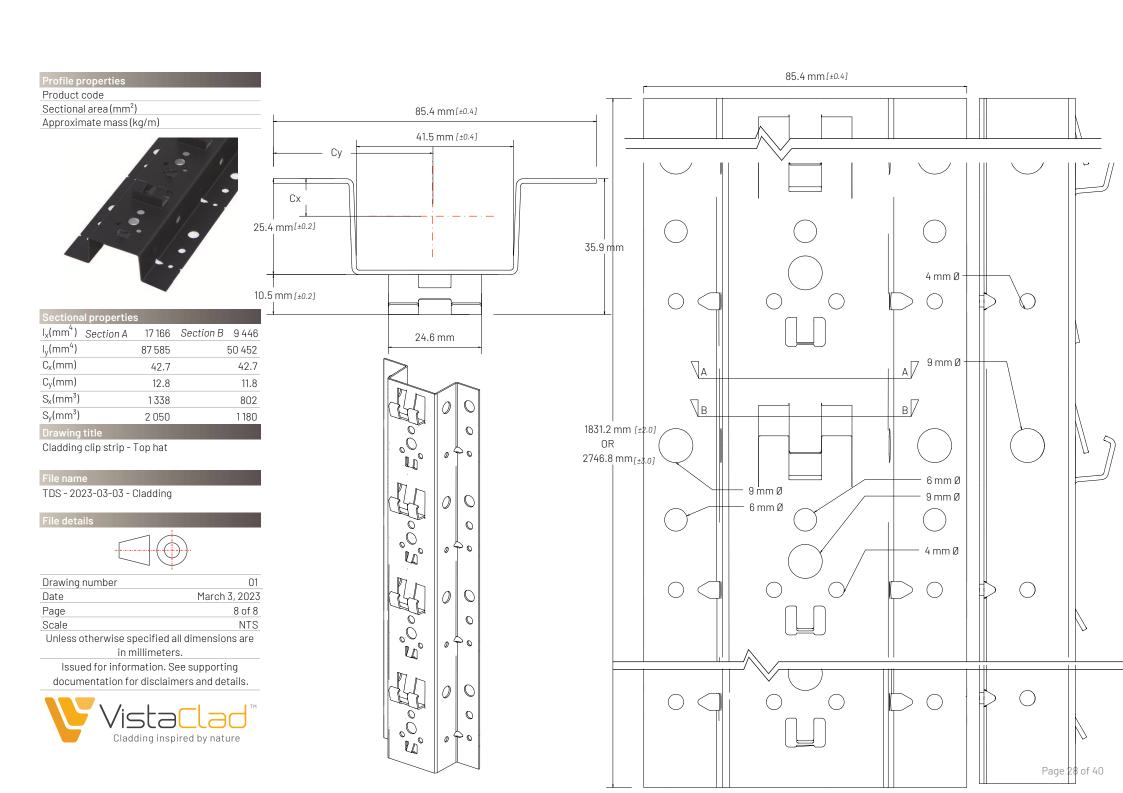
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Product code

Sectional area (mm²)

Approximate mass (kg/m)



Sectional properties

 $I_{x}(mm^{4})$

 $I_v(mm^4)$

 $C_x(mm)$

C_y(mm)

 $S_x(mm^3)$

S_v(mm³)

Drawing title

Cladding trim - Universal trim - top and bottom application

File name

TDS - 2023-03-03 - Cladding

File details

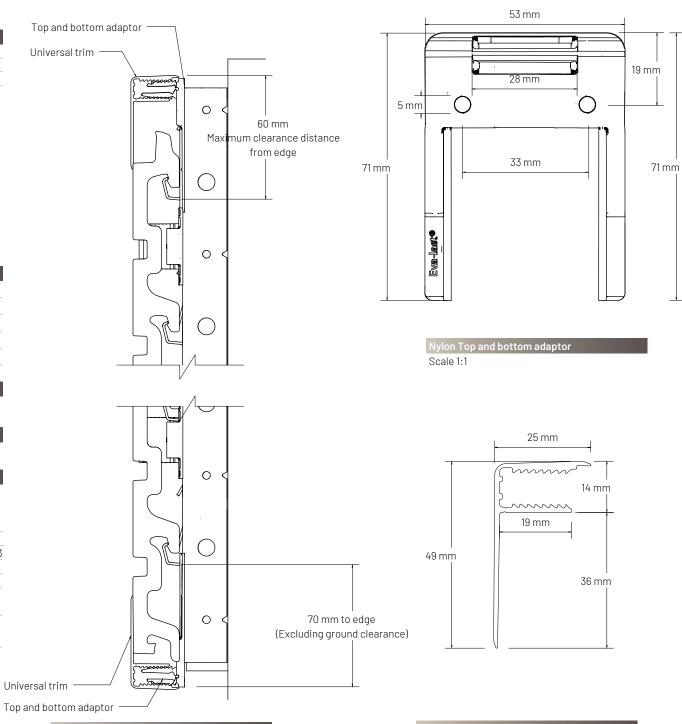


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Top and bottom assemblies Scale 1:1

Aluminium universal trim profile Scale 1:1

23 mm

granz

mmo

11 mm

Product code

Sectional area (mm²)

Approximate mass (kg/m)



Sectional properties

 $I_x(mm^4)$

 $I_v(mm^4)$

C_x(mm)

 $\frac{C_y(mm)}{S_x(mm^3)}$

S_y(mm³)

Drowing tit

Cladding trim - Universal trim. edge application

File name

TDS - 2023-03-03 - Cladding

File details

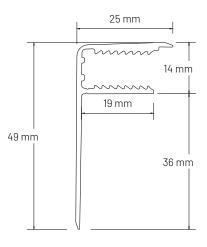


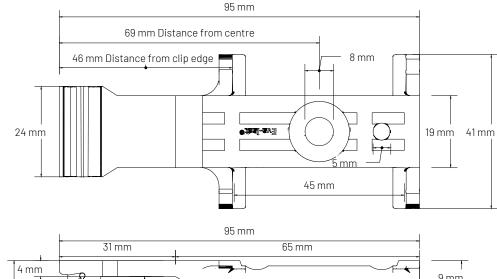
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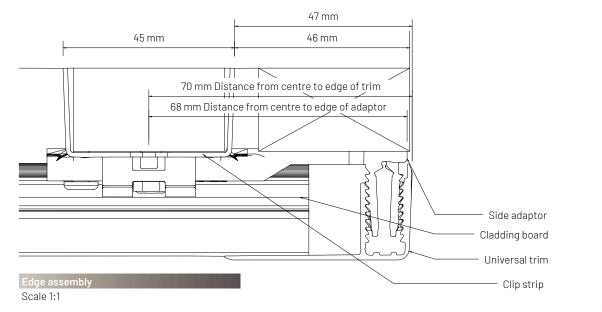
31 mm 65 mm 9 mm 23 mm

Aluminium universal trim profile

Scale 1:1

Nylon Side adaptor

Scale 1:1



Product code

Sectional area (mm²)

Approximate mass (kg/m)



Sectional properties $I_x(mm^4)$

 $I_v(mm^4)$

C_x(mm)

C_y(mm)

 $S_x(mm^3)$

S_y(mm³)

Drawing title

Cladding trim - T trim (Butt join) application

File name

TDS - 2023-03-03 - Cladding

File details

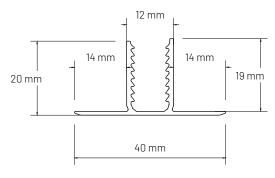


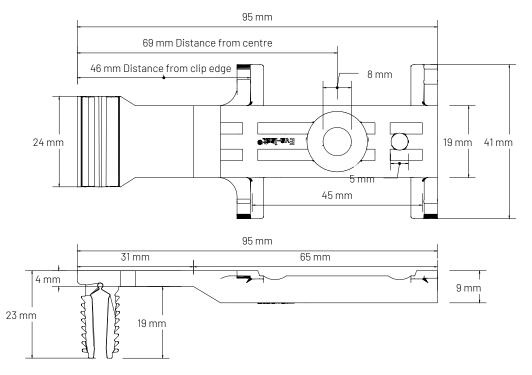
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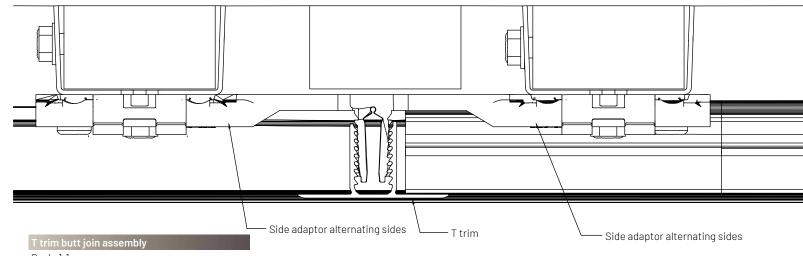




Aluminium T trim profile

Scale 1:1

Nylon Side adaptor Scale 1:1



Product code

Sectional area (mm²)

Approximate mass (kg/m)



Sectional properties

 $I_x(mm^4)$

 $I_v(mm^4)$

 $C_x(mm)$

C_y(mm)

 $S_x(mm^3)$

S_y(mm³)

Drawing title

Cladding trim - U trim (Butt join) application

File name

TDS - 2023-03-03 - Cladding

File details

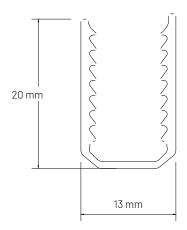


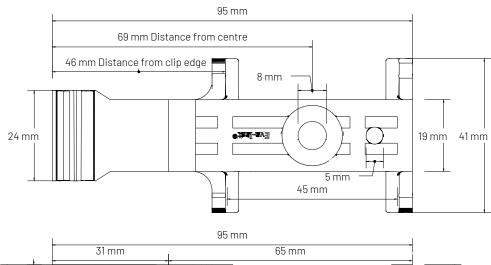
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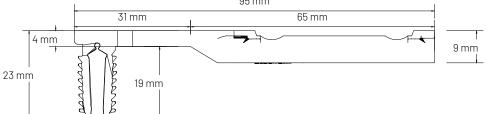
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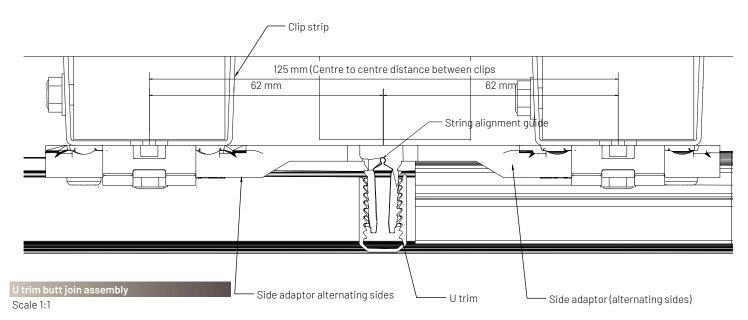


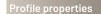


Aluminium U trim

Scale 2:1

Nylon Side adaptor Scale 1:1





Product code

Sectional area (mm²)

Approximate mass (kg/m)



Sectional properties

 $I_x(mm^4)$

 $I_y(mm^4)$ $C_x(mm)$

C_v(mm)

 $S_x(mm^3)$

 $S_v(mm^3)$

Drawing title

Cladding trim - Internal corner application

File name

TDS - 2023-03-03 - Cladding

File details

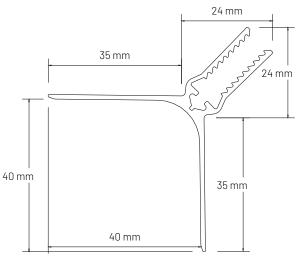


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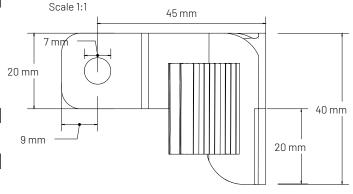
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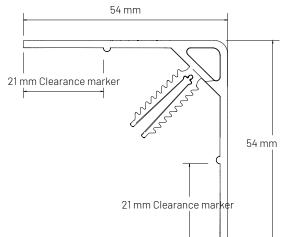
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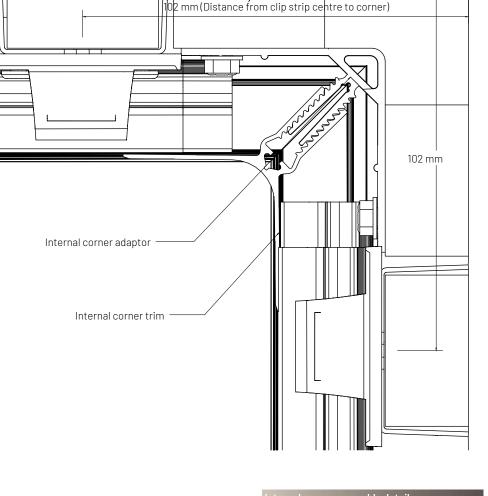




Aluminium Internal corner trim profile







Internal corner assembly detail

Provide blocks to support and fasten adaptors

Scale 1:1

Nylon Internal corner adaptor

Page 33 of 40

Product code Sectional area (mm²)



Sectional properties

 $I_x(mm^4)$

 $I_v(mm^4)$

 $C_x(mm)$

 $C_y(mm)$

 $S_x(mm^3)$

 $S_v(mm^3)$

Drawing title

Cladding trim - External corner application

File name

TDS - 2023-03-03 - Cladding

File details

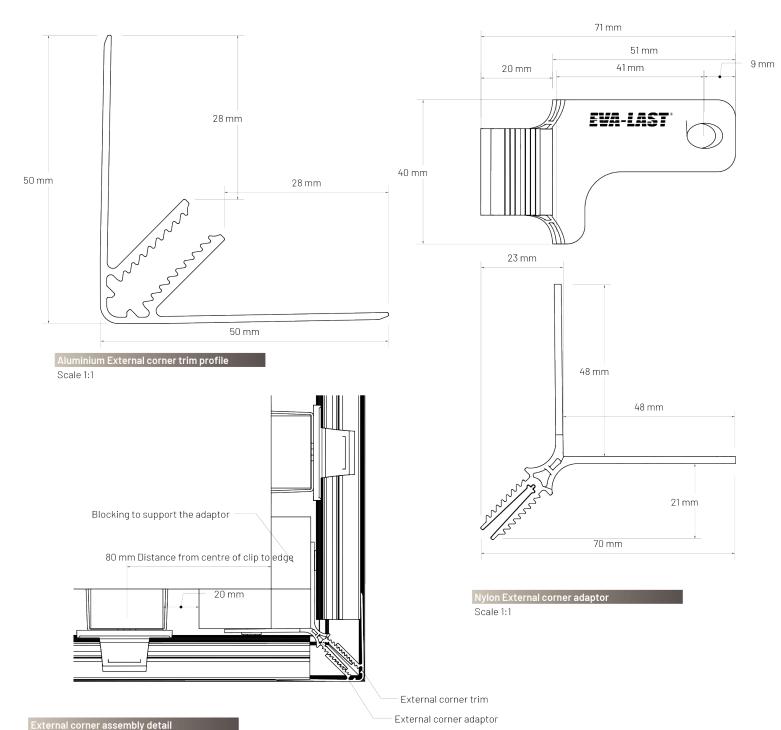


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Scale 1:1



Appendix CMaterial compatibility

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The following information captures the typical performance of ASA (the primary component of Apex cap) when introduced to common substances. This information has been collected from an online source and is not exhaustive. It is recommended to check for any incompatibility on a sample before applying any substances to the product. It is prudent to consider usual cleaning products, pool additives as well as oils and saps from local vegetation in this assessment.

Symbol legend

The symbols and abbreviations used have the following meanings:

- + = resistant over a period of months to years.
- 0 = limited resistance: some swelling, solvation or environmental stress cracking is possible.
- = not resistant: severe swelling, decomposition, solvation or environmental stress cracking.

soln. = saturated aqueous solution.

Resistance definition

Good resistance: Water, aqueous salt solutions, detergent solutions, dilute acids, and alkalis.

Limited resistance: Alcohols, aliphatic hydrocarbons, oils, and fats.

Not resistant: Concentrated mineral acids, aromatic and/or halogenated hydrocarbons, esters, ethers, ketones.

Solvents: Examples are methyl ethyl ketone, tetrahydrofuran, toluene, dimethyl-formamide.

Source data:

BASF - Chemical resistance of styrene co-polymers - www.basf.de/plastics

Test substance	20 °C	50 °C
Acetamide	+	+
Acetic acid (100%)	-	-
Acetic acid (25%)	+	+
Acetic acid (50%)	+	0
Acetone	-	-
Acetophenone	-	-
Acetylsalicylic acid (soln.)	+	+
Allyl alcohol	-	-
Allyl mustard oil	-	-
Almond, bitter, oil of	+	0
Almond, oil of	+	+
Alum(soln.)	+	+
Aluminium chloride (soln.)	+	+
Aluminium sulphate (soln.)	+	+
Ammonia, aqueous (25%)	+	+
Ammonium carbonate (soln.)	+	+
Ammonium chloride (soln.)	+	+
Ammonium molybdate (soln.)	+	+
Ammonium nitrate (soln.)	+	+
Ammonium rhodanide (soln.)	+	+

Ammonium sulphate (soln.)	+	+
Amyl acetate	-	-
Amyl acetate		-
Amyl alcohol	+	0
Amyl cinnamaldehyde		-
Amyl mercaptan	-	-
Aniline	-	-
Anise, oil of		-
Aniseed	+	+
Apple juice	+	+
Aqua regia	0	-
Atropine sulphate	+	+
Barium bromide (soln.)	+	+
Barium carbonate (soln.)	+	+
Barium chloride (soln.)	+	+
Beef tallow	+	+
Benzaldehyde	-	-
Benzene	-	-
Benzoic acid	+	+
Benzyl acetate	-	-
Benzyl acetate	-	-

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Chlorobenzene	-	-
Chloroform	_	-
Chlorosulfonic acid		-
Chromic acid (soln.)	0	0
Chromosulfuric acid	0	0
Cinnamic aldehyde	-	-
Cinnamon (ground)	+	+
Cinammon (sticks)	+	+
Citric acid (soln.)	+	+
Citronella, oil of	_	-
Cloves	-	-
Cloves, oil of	-	-
Cocoa butter	+	+
Coconut oil	+	+
Cod-liver oil	+	+
Coffee (ground)	+	+
Coffee extract	+	+
Copper sulphate (soln.)	+	+
Corn oil	+	+
Cottonseed oil	+	+
Cresol(para)	0	-
Curry	+	+
Cyclohexane	+	0
Cyclohexanol	+	0
Cyclohexanone	-	-
Dairy products	+	+
Dehydroacetic acid	+	+
Dekalin(R)	0	0
Diacetone alcohol	-	-
Dibutyl phthalate	-	-
Dichlorobenzene	-	-
Diesel oil	+	+
Diethanolamine	+	+
Diethyl ether	-	-
Diethyl hexyl phthalate	+	0
Diethyl ketone	+	+
Diethyl phthalate	-	-
Diethylene glycol	+	+

Benzyl alcohol	-	-
Bismuth chloride (soln.)	+	+
Bismuth subnitrate (soln.)	+	+
Bone oil	+	+
Borax(soln.)	+	+
Boric acid (soln.)	+	+
Brake fluid (ATE)	-	-
Brandy	+	+
Bromine (liquid)	-	-
Butane	+	+
Butter	+	+
Butyl acetate	-	-
Butyl acetate	-	-
Butyric acid	-	-
Cadmium bromide (soln.)	+	+
Caffeine (soln.)	+	+
Calcium bromide (soln.)	+	+
Calcium chloride (soln.)	+	+
Calcium hypochlorite (solid)	+	+
Calcium hypochlorite (soln.)	+	+
Calcium oxide	+	+
Camphor	+	+
Caraway seed (ground)	+	+
Carbazole	+	+
Carbon dioxide	+	+
Carbon sulphide	-	-
Cardamom	+	+
Carnauba wax	+	+
Carrot juice	+	+
Castor oil	+	+
Cellosolve (methyl-, ethyl-, propyl-, butyl-)	-	-
Cesium bromide (soln.)	+	+
Cetyl alcohol	+	+
Chamomile extract	+	+
Chlorinated lime	+	+
Chlorine (liquid or gaseous)	-	-
Chlorine water	0	0
Chloroacetic acid	0	-

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Diisodecyl phthalate	0	0
Dimethyl diglycol phthalate	0	0
Dimethyl phthalate	-	-
Dimethylformamide	-	-
Dinonyl phthalate	0	0
Dioxane (1,4 dioxane)	-	-
Diphenyl ether	-	-
Diphenylamine	-	-
Ethanol (40%)	+	+
Ethanol (95%)	+	0
Ether (Diethyl ether)	-	-
Ethyl acetate	-	-
Ethyl benzene	-	-
Ethyl benzoate	-	-
Ethyl chloride	-	-
Ethylene chloride	-	-
Ethylene glycol	+	+
Eucalyptus, oil of	0	0
Fertilizer salts	+	+
Formaldehyde (30%)	+	0
Formic acid (40%)	+	0
Formic acid (85%)	0	0
Frigen/Freon 11 (Monofluoro- trichloromethane)	0	0
Frigen/Freon 113 (Trifluoro-trichloroethane)	0	0
Frigen/Freon 114 (Tetrafluoro-dichloroethane)	0	0
Frigen/Freon 12 (Difluoro-dichloromethane)	0	0
Frigen/Freon 21 (Monofluoro- dichloromethane)	-	-
Frigen/Freon 22 (Difluoro-monochloro-methane)	-	-
Furfural		_
Furfuryl alcohol	0	-
Gallic acid	+	+
Garlic (powder)	+	+
Gasoline (Premium unleaded)	0	-
Gasoline (Standard unleaded)	0	0
Ginger (ground)	0	0

Glucose (30%)	+	+
Glycerine	+	+
Grapefruit juice	+	+
Gravy	+	+
Heating oil	+	+
Heptane	0	0
Heptyl alcohol	+	0
Hexachlorobenzene	+	+
Hexane	0	0
Hexanediol	+	+
Hexanol	+	0
Honey	+	+
Horse radish	+	+
Household detergent (soln.)	+	+
Hydrochloric acid (15%)	+	0
Hydrochloric acid (conc.)	+	0
Hydrofluoric acid (40%)	0	0
Hydrogen peroxide (3%)	+	+
Hydrogen peroxide (30%)	+	+
Hydrogen sulphide	+	+
Hydroquinone (soln.)	+	0
Hydroxyacetone	0	0
Ink, writing	+	+
lodine, tincture of	0	_
Iron(II) chloride (solid)	+	+
Iron(II) chloride (soln.)	+	+
Iron(II) sulphate (solid)	+	+
Iron(III)chloride(soln.)	+	+
Iron ammonium sulphate	+	+
Iron nitrate (soln.)	+	+
Isoamyl alcohol	+	0
Isobutanol	0	-
Isooctane	+	+
Isooctane	+	+
Isopropanol	+	-
Isopropyl acetate	_	-
Lactic acid (10%)	+	+
Lactic acid (80%)	+	+

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Lactose (soln.)	+	+
Lanolin+	+	+
Laurel (ground)	+	+
Lauryl alcohol	+	+
Lead acetate (soln.)	+	+
Lead nitrate (soln.)	+	+
Lead stearate	+	+
Lead sulphate (soln.)	+	+
Lemon grass, oil of	-	-
Lemon juice	+	+
Lemon, oil of	0	0
Ligroin	+	+
Lime water	+	+
Linseed oil	+	+
Mace (ground)	+	0
Magnesium bromide	+	+
Magnesium carbonate	+	+
Magnesium chloride (soln.)	+	+
Magnesium sulphate (soln.)	+	+
Maize oil	+	+
Malic acid (10%)	+	+
Mandarin orange, oil of	0	0
Margarine	+	+
Marjoram (ground)	+	+
Marmalade	+	+
Mayonnaise	+	+
Menthol (10% in ethanol)	0	0
Mercury	+	+
Mercury chloride (soln.)	+	+
Mesityl oxide	-	-
Methanol	0	-
Methyl acetate	-	-
Methyl butanol	+	0
Methyl chloride	-	-
Methyl cyclohexane	+	+
Methyl ethyl ketone	-	-
Methyl isobutyl ketone	-	-
Methyl isopropyl ketone		

Methyl propyl ketone	-	-
Methyl salicylate	-	-
Methylene chloride	-	-
Methylene chlorobromide	-	-
Milk	+	+
Milk powder	+	+
Milk powder (moist)	+	+
Monoamyl phthalate	-	-
Motor oil (automotive)	+	+
Mustard	+	+
n-Butanol	+	0
n-Nonanol	+	+
n-Octanol	+	+
n-Propanol	+	0
Naphthalene (solid)	+	-
Naphthalene (soln. in ethanol)	0	-
Naphthol (beta) (soln. in ethanol)	0	-
Nickel sulphate (soln.)	+	+
Nitric acid (30%)	+	0
Nitric acid (conc.)	-	-
Nitrobenzene	-	-
Nutmeg, dark (ground)	0	0
Nutmeg, light (ground)	+	0
Nutmeg, oil of	0	-
Oleic acid	+	0
Olive oil	+	+
Onion (powder)	+	+
Orange juice	+	+
Orange, oil of	0	0
Oxalic acid (soln.)	+	+
Oxymethylfurfurol	-	-
Ozone (<0,5 ppm)	+	+
Palamoll 644 und 646 (polyesters based on adipic acid, BASF)	-	-
Palm oil	+	+
Palmitic acid	+	+
Paprika (ground)	+	+
Paraffin oil	+	+
Peanut oil	+	+

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Peanut oil	+	+
Pectin(soln.)	+	+
Penicillin	+	+
Pentane	0	0
Pepper (black or white, ground)	+	0
Peppermint, oil of	-	-
Perchloroethylene	0	0
(Tetrachloroethylene)		
Petroleum ether	0	0
Petroleum jelly	0	-
Petroleum jelly	+	+
Phenacetin	+	+
Phenol	-	-
Phenylethanol	-	-
Phosphoric acid (1%)	+	+
Phosphoric acid (30%)	+	+
Phosphoric acid (85%)	+	+
Phthalic acid (soln.) Pimento (ground)	+	+
Pine needles, oil of	0	-
Pineapple juice	+	+
Plastomoll DOA (di-(2-ethyl-hexyl) adipate, BASF)	0	0
Pork lard	+	+
Potassium aluminium sulphate (soln.)	+	+
Potassium bisulfate	+	+
Potassium bromates (soln.)	+	+
Potassium bromide (soln.)	+	+
Potassium chloride (soln.)	+	+
Potassium chromate (soln.)	+	+
Potassium dichromate (soln.)	+	0
Potassium ferricyanide	+	+
Potassium fluoride (soln.)	+	+
Potassium hydroxide (10%)	+	+
Potassium hydroxide (50%)	+	+
Potassium hydroxide (concentrated soln.)	+	0
Potassium iodate (soln.)	+	+
Potassium iodide (soln.)	+	+
Potassium nitrate (soln.)	+	+
Potassium permanganate (soln.)	+	0

Potassium persulfate (soln.)	+	+
Potassium sulphate (soln.)	+	+
Potassium sulphide (soln.)	+	+
Prontosil	+	+
Propane (liquid)	+	+
Propane (liquid) chloride	-	-
Propane glycol	+	+
Propylene glycol methyl ether	-	-
Propylene oxide	-	-
Pyridine	-	-
Pyrogallol (soln.)	+	0
Resorcin(soln.)	0	0
Rongalite (soln.)	+	+
Roses, oil of	0	0
Rum	+	+
Rum essence	+	+
Salicylic acid (soln.)	+	+
Salt, common(dry)	+	+
Sandalwood, oil of	-	-
Sassafras oil	-	-
Sea water	+	+
Sebacic acid dibutyl ester	-	-
Silicone fluid	+	+
Silver nitrate (soln.)	+	+
Sodium acetate (soln.)	+	+
Sodium benzoate (soln.)	+	+
Sodium bicarbonate (soln.)	+	+
Sodium bisulfite (soln.)	+	+
Sodium borate (soln.)	+	+
Sodium bromate (soln.)	+	+
Sodium bromide (soln.)	+	+
Sodium carbonate (soln.)	+	+
Sodium chloride (dry)	+	+
Sodium chloride (soln.)	+	+
Sodium chromate (soln.)	+	+
Sodium fluoride (soln.)	+	+
Sodium hydrogen sulfite	+	+
Sodium hydroxide (50%)	+	+
Sodium hypochlorite (soln. with 12% CI)	+	+

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